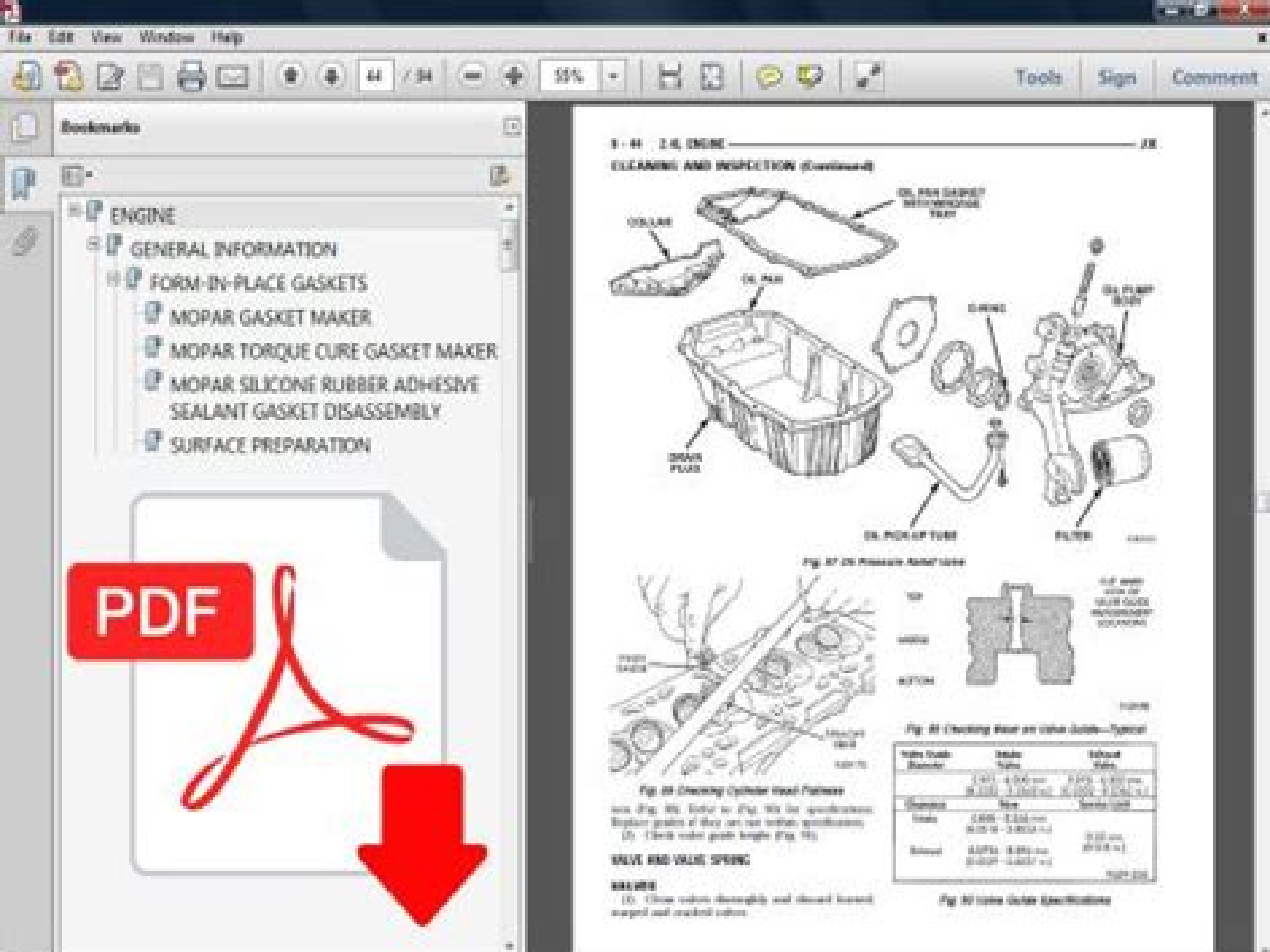
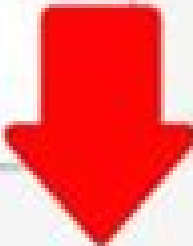




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CLEANING AND INSPECTION (Continued)

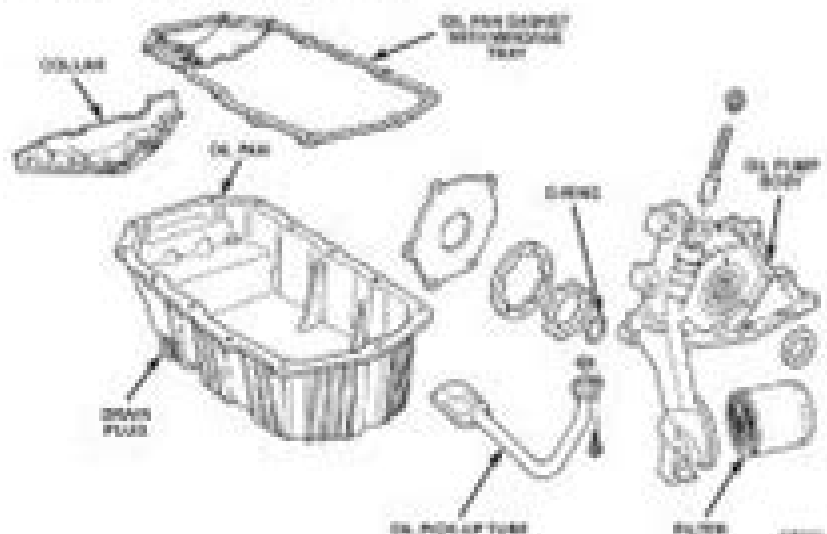


Fig. 87 Oil Pressure Relief Valve

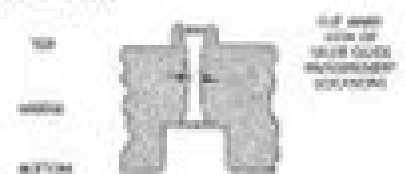


Fig. 88 Checking Valve on Valve Guide—Typical

Valve Guide Diameter	Valve Stem	Valve Stem
1.941 - 1.943 mm (0.0768 - 0.0768 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)
Valve Stem	Valve Stem	Valve Stem
2.000 - 2.002 mm (0.0787 - 0.0789 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)
2.000 - 2.002 mm (0.0787 - 0.0789 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)	2.000 - 2.002 mm (0.0787 - 0.0789 in.)

Fig. 89 Valve Guide Specifications

Fig. 88 Checking Oil Pressure Relief Valve
See Fig. 86, 87 for specifications.
Replace gaskets if they are not within specifications.
Oil - Check valve guide length (Fig. 89).

VALVE AND VALVE SPRING

CAUTION

(1) Check valves thoroughly and check for bent, warped and cracked valves.

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