

Over end of linkage sleeve put eyellet type bead chain connector. Flat washer, then a cotter pin through end hole and spread it. Hook kickdown spring through middle hole and go to step (b).

3) CHRYSLERS (Manual Transmission), **AMC, GM**, and some **FORDS**—There are 4 tube clamps in the kit. The two smaller ones are for older model vehicles with solid linkage rods. Chryslers (with manual transmissions), AMC, GM, and some other vehicles use the $\frac{9}{16}$ " I.D. clamp, Figure 13 and 15. The largest clamp is for certain Ford engines.

On these vehicles, the carburetor is

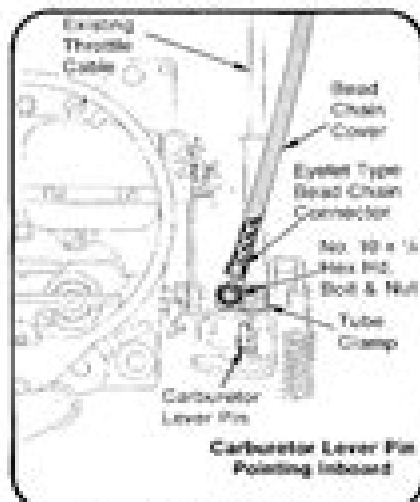


Figure 13



Figure 14

pulled open by a throttle cable that has either a socket which snaps over a ball stud (Fig. 11) or an eyellet which fits over a lever pin (Fig. 14).

VERY IMPORTANT

A plastic or metal sleeve has been snapped into a groove on the shaft of the existing cable socket or eyellet fitting. Because it is snapped in place, it can turn. A tube clamp will be wrapped around the sleeve in this area and **must squeeze the sleeve so tight that it can't turn on the cable fitting**. If the sleeve can turn, it will let the tube clamp swing around where it might catch on the carburetor lever and not let it go back to idle position. **This can be dangerous and must not happen.**

Open $\frac{9}{16}$ " tube clamp, put it over sleeve, and slide it right up to cable fitting. You can see from cut-away view of cable in Figure 14 that if clamp is backed off from fitting, clamp will crush sleeve and limit cable travel. Put No. 10 x $\frac{1}{2}$ " hex head screw through holes in clamp then through eyellet type bead chain connector. Turn nut on and tighten very securely. Figure 15.

(b) Servo's full travel is $1\frac{1}{16}$ ". Connector at carburetor must travel more than $1\frac{1}{16}$ " or bead chain must be lengthened, otherwise servo's coupling cable will be pulled in two. There is a measuring scale inside front cover of this manual.

Measurement must be made with carburetor choke plate in "hot idle" position. To set a cold carburetor for "hot idle", open throttle with one hand, hold choke plate vertical with other hand. Release throttle, then release choke plate. Choke plate shown in Figure 16.

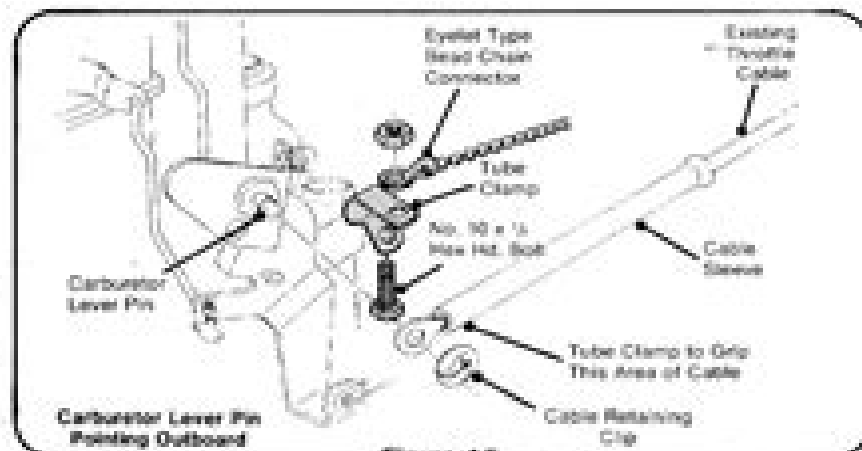


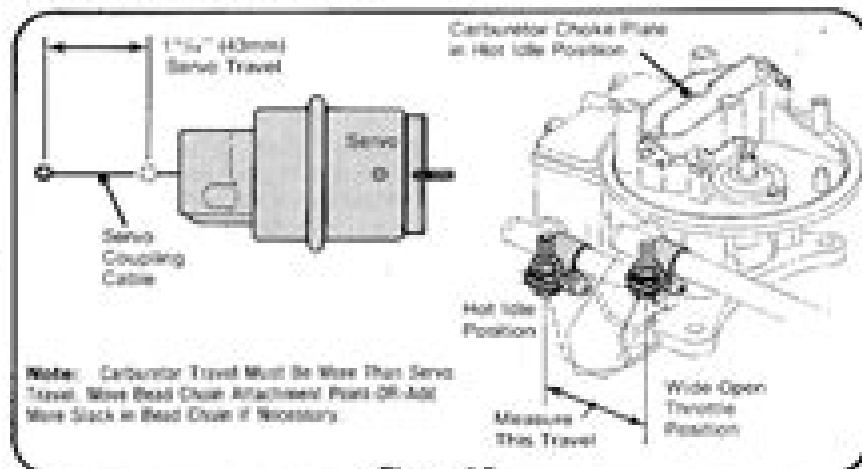
Figure 15

EACH TIME YOU MEASURE TRAVEL YOU MUST RESET "HOT IDLE" BECAUSE OPENING THE THROTTLE LETS CHOKE PLATE RETURN TO COLD POSITION. If you measure travel from "cold idle" position, chain will not let throttle close when engine warms up.

Measure straight distance connector travels from "hot idle" position to "wide open throttle" position (kickdown included). Figure 16. Take this distance to left column in

table below and mark in right column the number of beads to add in next step.

Connector Travel Measured in Above Step	No. of Beads to Add
1" to $1\frac{1}{16}$ "	4
$1\frac{1}{16}$ " to $1\frac{1}{8}$ "	3
$1\frac{1}{8}$ " to $1\frac{1}{4}$ "	2
$1\frac{1}{4}$ " or more	1



Note: Carburetor Travel Must Be More Than Servo Travel. Move Bead Chain Attachment Point Off-Add More Slack in Bead Chain if Necessary.

Figure 16

Dana Cruise Control Manual

John Boardman



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