



JGHV-531 HIGH VOLUME LOW PRESSURE SPRAY GUN

■ Government NSM No. 4949-01-046-0011-1
KK-4587-2

IMPORTANT: Before using this equipment, read all safety precautions and instructions. Retain for future use.

DESCRIPTION

The JGHV-531 is a high production, high volume, low pressure spray gun. It can be used with a wide variety of coating materials. All models are designed to provide maximum transfer efficiency by fitting air cap pressure to 10 psi (compared with rules based by SCAGMS and other air quality authorities). This gun is intended for use with pressure (and) paint supply only.

Most finishing materials can be atomized with the 335-psi cap. The 335-psi cap should be used where possible as it consumes less air volume (CFM) and has slightly better transfer efficiency than the 45MP or 55MP air caps. However, more difficult to atomize materials (i.e. low VDC's) or high flow applications (over 12 ounces/minute), require the 45MP or 55MP maximum performance air cap. Fluid tip and buffer combination. Advise all users the 55MP maximum performance for even higher flows (17 cfm/min. and above), and viscosity. Refer to the air cap chart for more information. Spray guns with a 335-psi fluid combination can be converted to 45MP or 55MP if desired.

AIR CAPS - PATTERNS - APPLICATIONS

Air Cap #	Typical Pattern (Size and Shape)*	Typical Application
335	8" long, tapered ends, similar to 550 air cap.	Most common coating materials up to 12 oz/min.
45MP	10" long, straight ends, similar to 554 air cap.	Low VDC material 12 to 16 oz/min.
55MP	12" long, straight ends, similar to 555 air cap.	Low VDC material 17 oz/min & above.

*Actual pattern length dependent upon fluid tip ID, fluid flow rate, viscosity, air pressure, and fan pressure.

Standard Combinations Available:

Order No.	Gun and Pressure
JGHV-531-0255-178	100 PSI
JGHV-531-0255-178-A	100 PSI
JGHV-531-0255-178	100 PSI
JGHV-531-0-0255-178	100 PSI
JGHV-531-0-0255-178	100 PSI

■ Model: Include 300 S.S. Fluid tip
100 PSI, 100 PSI, 100 PSI, 100 PSI, 100 PSI

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JGHV-531-0255

These gun models will produce approximately 10 psi cap pressure at the corresponding gun inlet pressure, as measured at the gun inlet. Air cap bench tests. Accessories should be used to insure 10 psi air cap pressure is not exceeded.

Note

This gun may be used with other listed tools, but, see page 2 for additional warnings.

INSTALLATION

Do not use more pressure than is necessary to atomize the material being applied. To provide optimum performance and assure compliance with all air quality regulations, an air cap test gauge kit is available to determine actual air cap pressure being used. See Accessories.

Connect the gun to a clean, moisture and oil free air supply using a hose size of at least 5/16" I.D. Avoid use of quick detachable connections. Do not use 1/4" ID hose (35" x 1/4" hose at 10 CFM has a pressure loss of 125 psi. A 3/8" x 1/4" hose at 10 CFM has a pressure loss of 5.1 psi).

Note

Depending on hose length, larger hose I.D. may be required. Install an 800-500 air gauge at the gun handle and air cap test kit with it. When gun is triggered on, adjust regulated pressure to desired setting to provide a maximum of 10 psi at the air cap.

OPERATION

Adjust fluid pressure to deliver the desired paint volume. Refer to the next paragraph also on "Back Pressure". Adjust air pressure and flow to provide a uniform dispersion of atomized paint throughout

the pattern. Excessive flow rates will result in heavy center spray patterns. Inadequate flow may cause the pattern to split. See Spray Gun Guide, 550-3-001 latest revisions, for details concerning set up of spray guns on Troubleshooting section on Page 5.

Back Pressure - 45MP & 55MP "Maximum Performance"

Due to the unique cone shape of the MP fluid tip, a slight back pressure is created against the fluid solenoid. This will reduce the amount of fluid output. To compensate, increase the fluid regulator pressure slightly. With 10 PSI cap pressure, back pressure are approximately 3.5 PSI with the 45MP and 2.0 PSI with the 55MP. This will not cause more fluid usage.

WVLP requires gun distance 60-8" be used. Excess distance will produce inferior results.

PREVENTIVE MAINTENANCE

Note

If the buffer (B) is removed for any reason, replace the O-ring (O). To prevent damage to the O-ring during installation, apply 500-10 gun lube to exterior of O-ring and O-ring.

To clean air cap and fluid tip, brush exterior with a soft bristle brush. If necessary to clean cap holes, use a known driver or tool. Never use a wire or hard instrument. This may scratch or burn holes causing a distorted spray pattern.

To clean fluid passages, remove excess material as shown, then flush with a suitable solvent using a device such as the Solvent Saver™ (see Accessories). Spray gun exterior with a solvent-dispersed dust. Never completely immerse in solvent as this is detrimental to lubricants and packings.

FLUID INLET BASKET OR REPLACEMENT INSTRUCTIONS

1. Remove fluid inlet adapter with appropriate wrench.
2. Clean. Loosen from gun body inlet threads and seal area.
3. Place gasket (G) evenly onto fluid inlet adapter and push down until flat against the shoulder.
4. Place a couple of drops of thread sealant (medium strength blue Ms. 263 Loctite or equal) on threads before installing fluid inlet adapter.
5. Torque fluid inlet adapter to 30-35 ft. lbs. and tighten locknut.

IMPORTANT! DO NOT DESTROY

It is the customer's responsibility to have all operators and service personnel read and understand this manual. Contact your local DevilBiss representative for additional copies of this manual.

RENOV. ALL INSTRUCTIONS BEFORE OPERATING THIS DEVILBISS PRODUCT.

Devilbiss Gt Series Manual

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