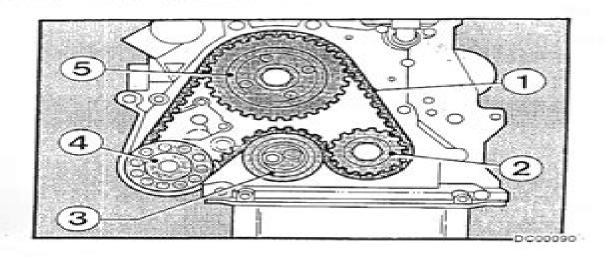
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B/FL 1011/E Drive Train

- Toothed belt
- Crankshaft gear
 - Tensioning pulley

- Oil pump
 - Camshaft gear

The belt (1) is located at the blower end of the engine. It is driven by the crankshaft (2) and driving the camshaft (5) and the externally mounted engine oil pump (4). It is tensioned by the tensioning pulley (3).

The use of a toothed belt, instead of gears, has two main advantages; flexibility of selecting the camshaft location and low noise emission. A reinforced plastic cover protects the drive train. A duct supplies air to the belt for cooling and cleaning, thus extending the life expectancy by 50%.

When replacing the toothed belt on an engine that is still assembled, the following must be removed to have easy access to the belt: rocker brackets, V-belt pulley, dust cover. fuel injection pumps.

The following special tools are required:

- 1 set locking pins P/N 030 1093
- 1 tension measuring gauge P/N 030 1095
- 1 wrench; camshaft gear clamping washer P/N 030 1129

01093

Deutz Fl 511 Service Manual

Mark Storey

Deutz Fl 511 Service Manual:

Logging & Sawmilling Journal ,1984 Welding Journal ,1982 The Engineer ,1943 Deutz-Allis Shop Manual:

Models 6240,6250,6260, 6265, 6275 (I & T Shop Service) Penton Staff,2000-05-24 Models 6240 6250 6260 6265 6275

Ford Transit Connect Diesel (02-10) Mark Storey,2011 Vans with diesel engines 1 8 litre 1753cc Does not cover petrol or LPG engines Does not cover specialist bodywork conversions

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