

with upper and lower half having an equal amount of clearance.

NOTE

The lockwire, which retains the anchor bolt, must not be drawn up tight. This restriction will cause uneven wear and a poor brake.

9. ADJUSTING HAND BRAKE CABLE

Sometimes, after long service, the cable will stretch to such an extent that pulling back on the hand brake lever will not apply band to drum. Loosen lock nut (4, Fig. 21), remove clevis pin from yoke and turn yoke until cable slack is taken up. Make certain that lock nut is tightened after assembly. (This is not a substitute for hand brake adjustment.)

INTERNAL EXPANDING HAND BRAKE (WITHOUT POWER-FLITE TRANSMISSION)

10. DISASSEMBLY AND ASSEMBLY OF HAND BRAKE (WITHOUT POWERFLITE)

a. Disassembly

To service the internal expanding hand brake, refer to Figure 23 and proceed as follows:

- (1) Disconnect the propeller shaft at the transmission.
- (2) Engage holding Tool C-784 with the companion flange. Then, loosen and remove the companion flange nut (1), lockwasher (2) and flatwasher (3).
- (3) Install puller Tool C-452 on the companion flange, and remove flange and brake drum (4).
- (4) Disengage the ball end of cable (35) from the operating lever (27).
- (5) Separate shoes (8) at the bottom, allowing the brake shoe adjusting nut (6), screw (5) and sleeve (7) to drop out. Then, release the shoes.
- (6) Pry the brake shoe return spring (31) up and over the right hand brake shoe pin (34, Fig. 22). Then, work the spring out of the assembly.

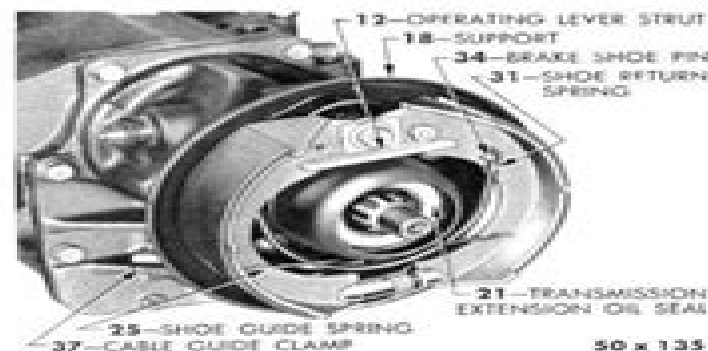


Fig. 22 — Internal Expanding Hand Brake

- (7) Pry out the brake shoe retaining washer (11, Fig. 23) and remove outer guide (9).
- (8) Slide each shoe out from under the guide spring (25). (As the shoes are removed, the operating lever strut (12) will drop out of place.)
- (9) Separate the operating lever from the right hand brake shoe by removing nut (30), lockwasher (29) and bolt (26).

The brake now has been disassembled as far as necessary for replacement of worn or damaged parts. If necessary to remove the support plate, refer to paragraph 13.

b. Assembly

- (1) Assemble the operating lever to the right hand brake shoe (Fig. 23).
- (2) Slide the right and left hand brake shoes under the guide spring (25) and up on top of the inner anchor guide (10).
- (3) Spread the shoes and insert the operating lever strut (12), with the wide slot toward the operating lever.
- (4) Work the return spring (31) under the guide spring (25) up and engage the retaining pin on the left hand shoe. Force the other end of the return spring up and over the retaining pin on the right hand shoe.

Be sure that the return spring is securely anchored on both retaining pins.

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