

STEP 48

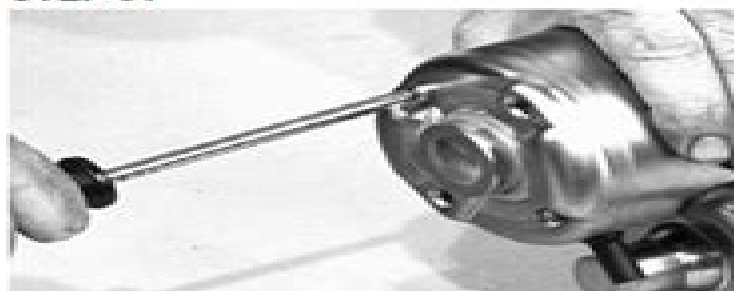
Use a cap screw to align the brush holder with the field frame assembly.

STEP 49

Move the brush holder so that the brush holder is even with the end of the armature.

STEP 50

Install and align the cover with the brush holder.

STEP 51

Install and tighten the screws that hold the brush holder.

STEP 52

Install a lock washer, flat washer, and O-ring on the cap screws. Lubricate the O-rings.

STEP 53

Install and tighten the cap screws.

Case 430 Engine Manual

SB Merriam

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