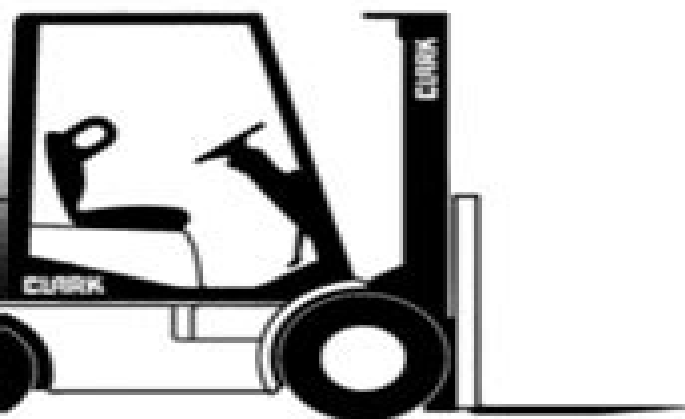


SM-520R GCS/GCS



CLARK

Technical
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Lexington, KY
40506

Foreword

This service publication provides information covering normal service, for Clark lift trucks noted on the cover. It has been specifically prepared to help personnel maintain these lift trucks in efficient and safe operating condition.

Regular, correct maintenance and care of lift trucks is not only important for life is essential for safe operation. The importance of proper maintenance through and qualified repairs cannot be emphasized too strongly.

To assist in keeping lift trucks in good operating condition, this manual includes procedures to be performed at regular intervals. These are essential to the safe of all fork lift trucks. Instructions for safety inspections, operational checks, or provided for reference in setting-up and conducting a recommended periodic PM program.

Refer to the Operator's Manual, located on the truck, for additional information maintenance of your truck.

Genuine Clark replacement parts should be used for all service and repair work from other sources may be different than original parts and may not meet OSHA requirements.

Any reference to brand names other than Clark in this manual is made simply as tools and materials recommended for use and, as such, should not be considered Equivalents, if available, may be used.

For more information on maintenance and repair of these trucks, contact your authorized Clark dealer.

NOTICE - The descriptions and specifications included in this manual were in printing. Clark Equipment Company reserves the right to discontinue models improvements and changes in specifications or design without notice as obligation. Specifications, torques, pressures, measurements, adjustments, or items may change at any time. Contact your authorized CLARK dealer for its updates or revisions.

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