

STEP 286

WARNING: Always wear insulated gloves or mittens when handling frozen parts.



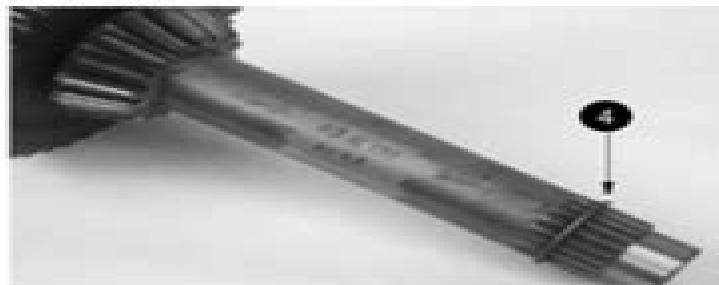
Remove the bearing cup (9) using a suitable puller. Put the new bearing cup in dry ice for several hours. Using insulated gloves or mittens, install the new bearing cup. Bearing cup must be flush with the front surface of the transmission housing.

STEP 287

Position the shims and bearing retainer plate (8). Install the four washers and bolts (7). Tighten the bolts to a torque of 31.5 to 57.8 Nm (23 to 42.4 lb-ft).

Assembly**STEP 288**

Put the pinion shaft in a press. Install the high track driven gear (6) on the pinion shaft. Position the bearing (5) on the shaft and press bearing on the shaft using proper size sleeve pushing on the inner race of the bearing until bearing is against gear.

STEP 289

Install retaining ring (4) in retaining ring groove of pinion shaft.

Case 650h Dozer Service Manual

Lingsheng Yao



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