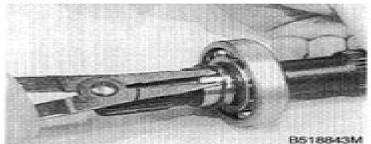
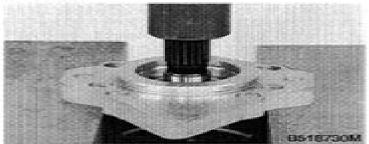
STEP 82



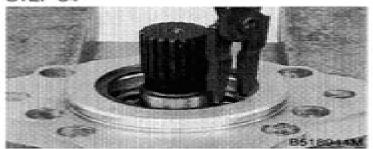
If the ball bearing for the shaft has been replaced, Install the snap rings.

STEP 83



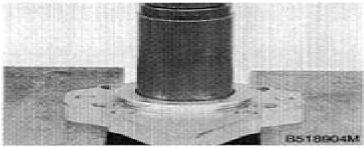
Press the bearing and shaft into the drive end cover.

STEP 84



Install the snap ring in the groove just above the bearing.

STEP 85



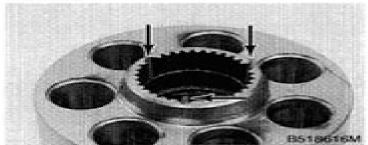
Lubricate the lip of the seal with clean oil. Carefully press the new seal, with the lip down, into the drive end cover.

STEP 86



Install the other snap ring.

STEP 87



Make sure the three pins are installed in the cylinder block.

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Arturo Cuomo

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