Keeping the conduit flat, apply ample foot pressure to the bender's heel minimizing the use of the handle as a lever, smoothly rolling up the free end until the 45° mark is reached.

Note: Some over bending may be required to allow for spring back of the conduit. The resting condition of the conduit is to be at the final angle desired.





8. Keeping the bender and conduit together, flip the two parts upside down and put the bender's handle hilt on the floor, balancing the conduit in the air, allow the conduit to rotate 180° in the cradle. Slide the conduit down so the first bend is moving away from the bender head, aligning the 1st return bend mark with the Arrow Symbol (See Stub-Up section, note 5).

Note: Some over bending may be required to allow for spring back of the conduit. The resting condition of the conduit is to be at the final angle desired.

9. The second bend of the saddle bend is accomplished by performing an air-bend. Make sure handle hilt is secure on ground and is reinforced by your foot so it does not slide out. Make sure you are balanced and apply force close to the tool and your body controlling the tubing as you bend it around the bender's cradle. Bend the free end until the 22.5" mark is reached.



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Alan W. Stanfield

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Guide to the Customs Tariff 1908-1911 (alphabetically Arranged) Australia. Department of Trade and Customs, 1912 Electricians Guide to Conduit Bending Richard A. Cox,2012 Expertly covers the types of conduits used in electrical work as well as the methods for bending them in the course of daily work A Practical Guide to the of the Wiring Regulations Christopher Kitcher, 2010-10-13 This book covers all the basics of inspection and testing and clearly explains all the legal requirements It not only tells you what tests are needed but also describes all of them step by step with the help of colour photos Sample forms show how to verify recorded test results and how to certify and fill in the required documentation The book is also packed with handy advice on how to avoid and solve common problems encountered on the job With its focus on the practical side of the actual inspection and testing rather than just the requirements of the regulations this book is ideal for students experienced electricians and those working in allied industries such as plumbers and heating specialists kitchen and bathroom fitters alarm installers and others whether they are working on domestic or industrial installations All the theory required for passing the City Guilds Level 3 Certificate in Inspection Testing and Certification of Electrical Installations 2391 01 is covered The book also includes sample questions and scenarios as encountered in the exams Questions encourage readers to research answers in the On Site Guide as required in the exams for Part P Competent Person courses from EAL NICEIC NAPIT BPEC and others Model answers are provided for all questions The book will also help prepare students on City Guilds 2330 Level 3 courses NVQs and apprenticeship programmes for their practical inspection and testing exams Chris Kitcher is an Electrical Installation lecturer at Central Sussex College and has 45 years of experience in the electrical industry **Electricians Calculations Manual** Nick Fowler, 2004-12-06 This is a calculations book aimed at working electricians and those attempting to pass the Electrician's Exam Like nothing currently on the market this manual details and annotates key calculations electricians use in the field Electricians can either learn the underpinnings of the calculation or simply plub and chug their way through the problem A final chapter provides the basics of the algebra and trigonometry used throughout the book and a wealth of self tests are also included The Students' Guide to Graduate Studies in the UK. ,1989 Machinery Buyers' Guide ,2003 Conduit Bending Field Manual Alan W. Stanfield, 2009-03-01 An easy to use step by step guide to properly bending electrical conduit The book features detailed pictures and diagrams for effective bending Each type of bend is demonstrated with pictures that allow the reader to gain a clear understanding of the art of conduit bending The chapters include safety stub ups back to back bends offsets three bend saddles four bend saddles PVC bending and conduit fill calculations The Students' Guide to Graduate Studies in the UK Subject Guide to Books in Print ,1997 Electrical Conduit Bending Quick-Card Builder's Book 1991,1990 Inc., 2011-04-26 This NEW 4 page guide provides the essential electrical conduit bending information used in architectural plans and engineering drawings A must have for every electrical contractor

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