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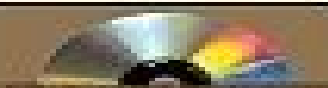
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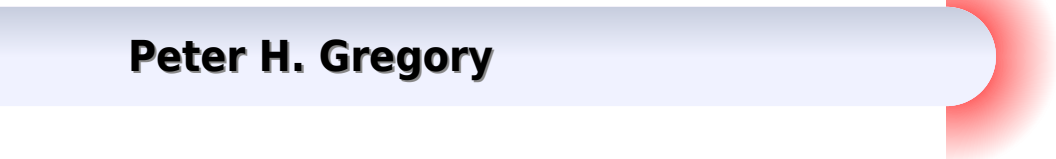
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Peter H. Gregory



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web surface finish is the specified smoothness required on the finished surface of that part this surface finish can be obtained by machining grinding honing or lapping etc surface finish is generally required for mechanical components where these components must fit together perfectly move against each other or form a sealing interface

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web standard symbols v basic symbol used when surface finish can be produced by any convenient technique modified symbol finish done by a machining process modified symbol indicating a surface finish without removal of material for example quality of an initial casting roughness value chart 3 a l 50 rough oxy cut

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