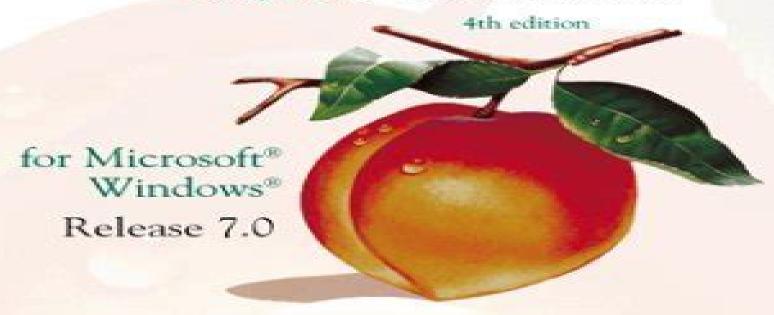
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**RJ Alexander** 

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and the workpiece surface while profiling  $26\,$