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Reference.pdf

 QUICK REFERENCE
INDEX

FOREWORD

Comment Sheet

 QUICK REFERENCE
CHART - FRONTIER

 ▾ A- GENERAL
INFORMATION

 G- General
Information

▾ B- ENGINE

 BM - Engine
Mechanical

 LU - Engine
Lubrication
System

 CO - Engine
Cooling System

 EC - Engine
Control System

FL - Fuel System

 EX - Exhaust
System

STR - Starting

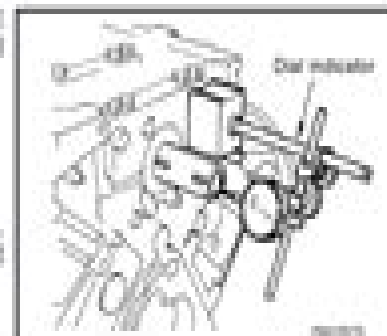
CRANKSHAFT END PLAY

- Measure the distance between thrust bearings and crankshaft arm when crankshaft is moved fully forward or backward with a dial indicator.

Standard : 0.10 - 0.26 mm (0.0039 - 0.0102 in)

Limit : 0.30 mm (0.0118 in)

- If the measured value exceeds the limit, replace thrust bearings, and measure again. If it still exceeds the limit, replace crankshaft also.

**CONNECTING ROD SIDE CLEARANCE**

- Measure the side clearance between connecting rod and crankshaft arm with a feeler gauge.

Standard : 0.20 - 0.36 mm (0.0079 - 0.0138 in)

Limit : 0.50 mm (0.0197 in)

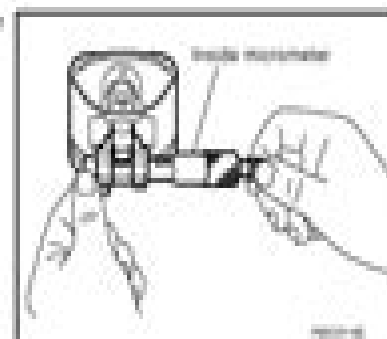
- If the measured value exceeds the limit, replace connecting rod, and measure again. If it still exceeds the limit, replace crankshaft also.

**PISTON TO PISTON PIN OIL CLEARANCE**

Piston Pin Hole Diameter

Measure the inner diameter of piston pin hole with an inside micrometer.

Standard: 19.993 - 20.005 mm (0.7871 - 0.7876 in)



Complete Service Manual

Xiaolong Qi



Complete Service Manual:

Truck Service Manual ,1984 **Organizational Maintenance Manual** ,1978 *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Truck, Fire Fighting, 4x4, Model 1350 PKP/200 AFFF, NSN 4210-00-484-5729* ,1992 **Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Pump, Fuel, Metering and Distributing, Assembly 2910-178-1185, 2910-759-5410, 2910-908-6320, 2910-968-6317, and 2910-116-8241** ,1990 *Basic Maintenance Manual* ,1944 *Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tool List)* ,1972 VW Polo Petrol & Diesel Service & Repair Manual R. M. Jex,2007 Hatchback including special limited editions Does NOT cover features specific to Dune models or facelifted Polo range introduced June 2005 Petrol 1 2 litre 1198cc 3 cyl 1 4 litre 1390cc non FSI 4 cyl Does NOT cover 1 4 litre FSI engines Diesel 1 4 litre 1422cc 3 cyl 1 9 litre 1896cc 4 cyl inc PD TDI turbo Direct Support and General Support Maintenance Manual (including Direct Support, General Support, and Depot Maintenance Repair Parts and Special Tools List) ,1984 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Semitrailer, Tank, Fuel, 5000 Gallon, 4 Wheel, M131A4 (NSN 2330-00-994-9459) ... Semitrailer, Tank, Fuel Servicing, 5000 Gallon, 4 Wheel, M131A5C (NSN 2330-00-226-6080).** ,1989 Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Dolly Set, Lift, Transportable Shelter, M689 (NSN2330-00-266-6076) ... M832 (NSN2330-00-221-4939). ,1983

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