



Twin Tec Installation Instructions for TC88 Twin Cam Ignition

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OVERVIEW

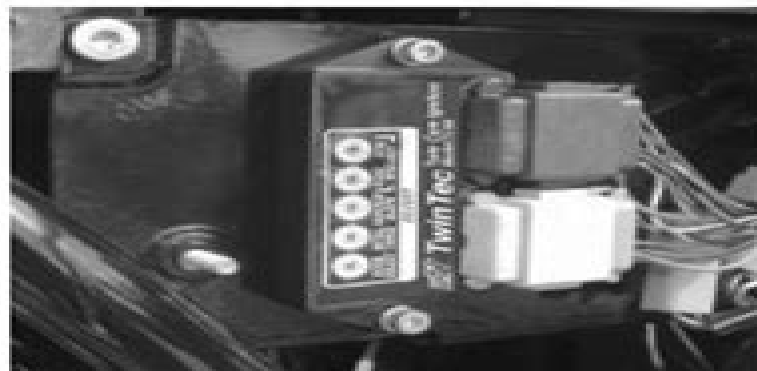
The Twin Tec TC88 ignition replaces the original equipment (OE) ignition module on 1999-2003 Harley-Davidson® motorcycles with carbureted Twin Cam 88® engines. The TC88 offers adjustable advance and adjustable RPM limit settings in 100 RPM increments.

Twin Tec PC Link software and an optional USB interface cable (P/N USB-INTF) that connects to the OE data link connector allow the use of a laptop computer to program individual units with a custom advance table and other engine parameters such as rear cylinder timing offset.

INSTALLATION

1. Turn off the ignition switch and disconnect the battery ground cable before proceeding.
2. Find and remove the OE ignition module. The OE module is usually located under the seat or under a side cover. You may need to use a small flat screwdriver to press on the connector locking tabs.

Figure 1 - Typical Installation



3. Install the new Twin Tec module. Figure 1 shows a typical installation under a side cover. You can reuse the original mounting hardware.
4. Reconnect the battery ground cable.

OPERATING MODES

A single 10 position rotary switch is used to select the operating modes. Switch settings are as follows:

- 0 Multi-spark disabled
- 1 Multi-spark enabled
- 2-7 Not used
- 8-9 Boot load mode (see text)

We recommend that you use mode switch setting 1 (multi-spark enabled). When multi-spark is enabled, a continuous series of sparks is fired from the advanced timing point until TDC. Most air-cooled engines require relatively cold spark plugs to prevent detonation under high load. Multi-spark reduces the consequent tendency for plug fouling at idle.

Switch settings 8-9 are used only for a special "boot load" mode that allows loading an entirely new program into the processor FLASH memory. This would only be done in special circumstances.

RECOMMENDED TIMING SETTINGS

The Twin Cam 88® engine utilizes a non-adjustable crankshaft position sensor. Thus no mechanical means exist for adjusting the timing. The TC88 module overcomes this limitation. The initial timing switch allows you to shift the entire advance table up or down. Switch setting 5 corresponds to nominal timing. Lower switch settings decrease (retard) the initial timing and higher switch settings increase (advance) the initial timing in one-degree steps.

The TC88 module accommodates a wide range of engine applications. The advance slope switch allows you to control the aggressiveness of the ignition advance. Figures 2-4 show the effect of advance slope switch settings. Each figure shows advance curves for various manifold pressure values. Higher switch

Daytona Twin Tec Manual

Guillaume Favre



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