

CASING MAKE-UP TORQUE GUIDE

**SHORT THREAD
RECOMMENDED MAKE-UP TORQUE***

O.D. (in.)	Nominal Weight (lb/ft)	Grade	Torque (ft-lb)		
			Minimum	Optimum	Maximum
11 3/4	42.0	H-40	2300	3070	3840
	47.0	J-55	3580	4770	5960
		K-55	3820	5000	6200
	54.0	J-55	4260	5600	7100
		K-55	4520	6000	7500
	60.0	J-55	4870	6400	8110
		K-55	5200	6900	8600
		C-75	6520	8600	10800
		L-80	6850	9100	11410
		N-80	6930	9240	11550
		C-95	8000	10600	13300
		P-110	9320	12420	15530
13 3/4	48.0	H-40	2420	3220	4030
	54.5	J-55	3800	5140	6430
		K-55	4100	5470	6840
	61.0	J-55	4480	5950	7440
		K-55	4750	6300	7910
	68.0	J-55	5060	6750	8440
		K-55	5390	7180	8980
		C-75	6800	9000	11300
		L-80	7140	9520	11900
		N-80	7220	9630	12040
		C-95	8360	11140	13930
		P-110	9730	12970	16210
	72.0	C-75	7340	9780	12330
		L-80	7720	10290	12860
		N-80	7800	10400	13000
		C-95	9030	12040	15030
		P-110	10520	14020	17530
16	65.0	H-40	4390		
	75.0	J-55	7100		
		K-55	7520		
	84.0	J-55	8170		
18 3/4		K-55	8650		
	87.5	H-40	5580		
		J-55	7540		
20		K-55	7940		
	94.0	H-40	5810		
		J-55	7840		
		K-55	8240		
	106.5	J-55	9130		
		K-55	9600		
	133.0	J-55	11920		
		K-55	12530		

*Data reprinted from API Bulletin RPSC1, "Recommended Practice for Care and Use of Casing, Tubing, and Drill Pipe," Twelfth Edition, March 1981.

**LONG THREAD
RECOMMENDED MAKE-UP TORQUE***

O.D. (in.)	Nominal Weight (lb/ft)	Grade	Torque (ft-lb)		
			Minimum	Optimum	Maximum
4 1/2	11.6	J-55	1220	1620	2030
		K-55	1350	1800	2250
		C-75	1610	2150	2690
		L-80	1670	2230	2790
		N-80	1710	2280	2850
		C-95	1940	2580	3230
		P-110	2270	3020	3780
	13.5	C-75	1850	2600	3250
		L-80	2000	2710	3390
		N-80	2070	2780	3450
		C-95	2350	3130	3910
		P-110	2750	3600	4580
	15.1	P-110	3300	4400	5500
5	13.0	J-55	1370	1820	2280
		K-55	1510	2010	2510
	15.0	J-55	1670	2230	2790
		K-55	1850	2480	3080
		C-75	2220	2960	3700
		L-80	2310	3080	3850
		N-80	2360	3140	3930
		C-95	2670	3580	4450
		P-110	3150	4170	5210
	18.0	C-75	2630	3770	4710
		L-80	2850	3950	4910
		N-80	3000	4000	5000
		C-95	3410	4550	5690
		P-110	3980	5210	6540
	21.4	C-75	3500	4660	5820
		L-80	3650	4860	6080
		N-80	3710	4950	6190
		C-95	4220	5620	7030
	24.1	P-110	4940	6580	8230
		C-75	4040	5390	6740
		L-80	4210	5610	7010
		N-80	4290	5720	7150
5 1/2	15.5	C-95	4880	6500	8130
		P-110	5700	7600	9500
	17.0	J-55	1630	2170	2710
		K-55	1790	2390	2990
		J-55	1850	2470	3090
		K-55	2040	2720	3400
		C-75	2490	3270	4090
		L-80	2560	3410	4280
		N-80	2610	3480	4350
		C-95	2970	3980	4950
		P-110	3470	4620	5780

*Data reprinted from API Bulletin RPSC1, "Recommended Practice for Care and Use of Casing, Tubing, and Drill Pipe," Twelfth Edition, March 1981.

Casing Torque Monitoring User Guide

Michal Rosen-Zvi



Casing Torque Monitoring User Guide:

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Operator's Manual for Army AH-64A Helicopter ,1990

Motor's Truck & Tractor Repair Manual ,1956

Organizational and Direct Support Maintenance Manual for Viewer, Drivers, Night Vision, AN/VVS-2(V)1 (NSN 5855-00-629-5278). ,1983 *Scientific and Technical Aerospace Reports* ,1995 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database Unit, Direct Support, and General Support Maintenance Manual (including Supplemental Operating, Maintenance, and Repair Parts Instructions) for Tractor, Full Tracked, Low Speed, DED, Medium Drawbar Pull, SSN M061 ,1991

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