

The ECM will set the cold start strategy when the coolant temperature is below 18 °C (64 °F).

When the cold start strategy is activated, low idle rpm will be increased to 1000 rpm and the engine's power will be limited.

Cold mode operation will be deactivated when any of the following conditions have been met:

- Coolant temperature reaches 18 °C (64 °F).
- The engine has been running for fourteen minutes.

Cold mode operation varies the fuel injection amount for white smoke cleanup. Cold mode operation also varies the timing for white smoke cleanup. The engine operating temperature is usually reached before the walk-around inspection is completed. The engine will idle at the programmed low idle rpm in order to be put in gear.

NOTICE

A machine equipped with this electronically controlled engine should not be moved until it is out of Cold Mode operation.

If the machine is operated while in Cold Mode operation power will be noticeably reduced.

After the cold mode is completed, the engine should be operated at low rpm until normal operating temperature is reached. The engine will reach normal operating temperature faster when the engine is operated at low rpm and low power demand.

Customer Specified Parameters

The engine is capable of being programmed for several customer specified parameters. For a brief explanation of each of the customer specified parameters, see the Operation and Maintenance Manual.

Systems Operation

C12 Marine Engine

Media Number -SENR94-43-03

Publication Date -01/10/2007

Date Updated -06/08/2008

62049963

Electronic Control System Components

SMCS - 1900

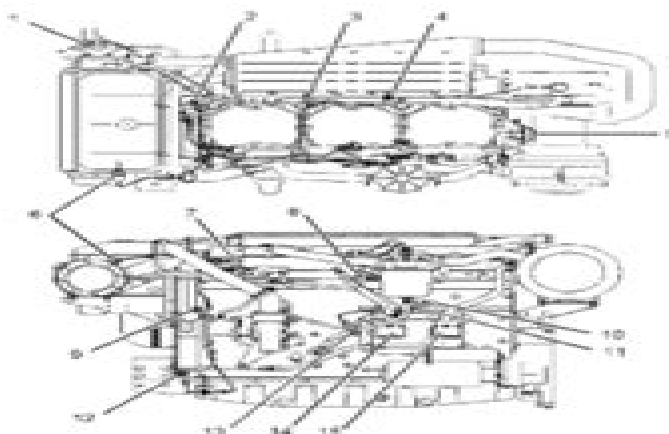


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Cat Engine Model C12 Repair Manual

Rachel Sandford



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Table of Contents Cat Engine Model C12 Repair Manual

1. Understanding the eBook Cat Engine Model C12 Repair Manual
 - The Rise of Digital Reading Cat Engine Model C12 Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cat Engine Model C12 Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cat Engine Model C12 Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cat Engine Model C12 Repair Manual
 - Personalized Recommendations
 - Cat Engine Model C12 Repair Manual User Reviews and Ratings
 - Cat Engine Model C12 Repair Manual and Bestseller Lists

5. Accessing Cat Engine Model C12 Repair Manual Free and Paid eBooks
 - Cat Engine Model C12 Repair Manual Public Domain eBooks
 - Cat Engine Model C12 Repair Manual eBook Subscription Services
 - Cat Engine Model C12 Repair Manual Budget-Friendly Options
6. Navigating Cat Engine Model C12 Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cat Engine Model C12 Repair Manual Compatibility with Devices
 - Cat Engine Model C12 Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cat Engine Model C12 Repair Manual
 - Highlighting and Note-Taking Cat Engine Model C12 Repair Manual
 - Interactive Elements Cat Engine Model C12 Repair Manual
8. Staying Engaged with Cat Engine Model C12 Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Cat Engine Model C12 Repair Manual
9. Balancing eBooks and Physical Books Cat Engine Model C12 Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cat Engine Model C12 Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Cat Engine Model C12 Repair Manual
 - Setting Reading Goals Cat Engine Model C12 Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Cat Engine Model C12 Repair Manual
 - Fact-Checking eBook Content of Cat Engine Model C12 Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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