

OPTION B

1. Install fuel filter bracket (A) with cap screws (E) on exhaust manifold. Tighten cap screws (E) to specification.

Cap Screw (E)—Torque _____ Specification _____ 50 N·m (36 lb·ft)

2. Install plugs (H) on primary fuel filter (L). Tighten plugs (H) to specification.

Plug (H)—Torque _____ Specification _____ 15 N·m (14.1 lb·in)

3. Install straight fitting (I) and elbow fitting (J) on primary fuel filter (L). Tighten straight fitting (I) and elbow fitting (J) to specification.

Straight Fitting (I)—Torque _____ Specification _____ 15 N·m (14.1 lb·in)
 Elbow Fitting (J)—Torque _____ Specification _____ 15 N·m (14.1 lb·in)

4. Install primary fuel filter header (K) on fuel filter bracket (A) with cap screws (D) and hand tighten them.

5. Install primary fuel filter (L) below primary fuel filter header (K).

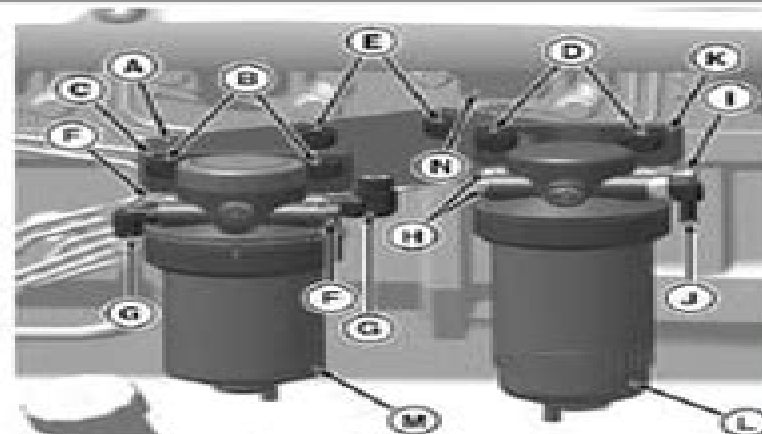
6. Install plugs (F) on secondary fuel filter (M). Tighten plugs (F) to specification.

Plug (F)—Torque _____ Specification _____ 15 N·m (14.1 lb·in)

7. Install plugs (G) on secondary fuel filter (M). Tighten plugs (G) to specification.

Elbow Plug (G)—Torque _____ Specification _____ 15 N·m (14.1 lb·in)

8. Install secondary fuel filter header (C) on fuel filter bracket (A) with cap screws (B) and hand tighten them.



Primary and Secondary Fuel Filter Installation

- | | |
|--------------------------------|------------------------------|
| A—Fuel Filter Bracket | H—Plug (2 used) |
| B—Cap Screw (2 used) | I—Straight Fitting |
| C—Secondary Fuel Filter Header | J—Elbow Fitting |
| D—Cap Screw (2 used) | K—Primary Fuel Filter Header |
| E—Bracket Cap Screw (2 used) | L—Primary Fuel Filter |
| F—Plug (2 used) | M—Secondary Fuel Filter |
| G—Elbow Fitting (2 used) | |

9. Install secondary fuel filter (M) below secondary fuel filter header (C).

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10. Install low-pressure fuel line (primary fuel filter to transfer pump) (B) and low-pressure fuel line (transfer pump to secondary fuel filter) (A). Tighten line nuts (C) to specification.

- | | |
|---|-------------------------|
| A—Low-Pressure Fuel Line (transfer pump to secondary fuel filter) | D—Transfer Pump |
| B—Low-Pressure Fuel Line (primary fuel filter to transfer pump) | E—Secondary Fuel Filter |
| C—Line Nut (4 used) | F—Primary Fuel Filter |



Low-Pressure Fuel Lines — Installation

Continued on next page.

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United States. War Department



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