

Friction Washer

NOTE: Apply buffer grease Types HB 52 (PIN 260 560 021) on both sides of friction washer no. 12.
NOTE: Friction washer has to be assembled with roller towards to the one way clutch.



1. Friction roller
2. Shaft
3. One way clutch

Sliding Sleeve

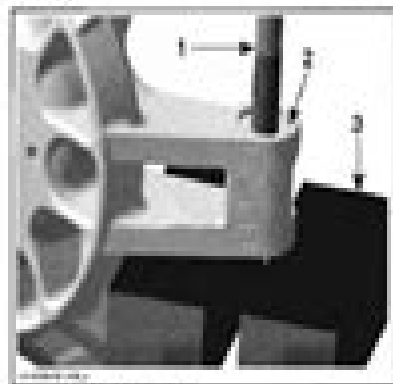
Install centrifugal levers no. 7 with their thrust washers no. 8.

CAUTION: Centrifugal levers must move easily after installation.

Governor Cup

Rebuild governor cup with new bearing sleeves, thrust washers no. 6, rollers and slider shoes.

CAUTION: Final position has to be aligned with the contact surface of the slider shoes (no protrusion).



1. The edge of bearing sleeve
2. Thrust washers
3. Slider shoes

Each time when replacing the bearing sleeves sign the foreseen box with a punch.

CAUTION: Do not tap too hard. Violent damage of the governor cup may appear.



CAUTION: Rollers must move easily after installation.

Insert slider shoes into governor cup to properly slide in guides.

Installation

For installation, reverse the removal procedure. Pay attention to the following details.

WARNING

Do not apply antifreeze or any lubricant on crankshaft and drive pulley tapers.

CAUTION: Never use any type of impact wrench at drive pulley removal and installation.

Clean mounting surfaces as described in CLEANING above.

Install drive pulley on crankshaft extension.

CAUTION: Do not forget to place thrust washer prior to install conical spring washer.

Install conical spring washer with its concave side towards drive pulley then install drive pulley screw.



1. Pulley holding tool
2. Drive pulley
3. Drive pulley screw

WARNING

Never substitute conical spring washer and/or screw with other ones. Always use SKF genuine parts for this particular case.

To torque the drive pulley screw, block the drive pulley. Refer at the beginning of this section for the two possible procedures.

When the drive pulley is blocked, torque screw to 100 Nm (74 lbf·ft).



1. Pulley holding tool
2. Drive pulley
3. Drive pulley screw

DRIVEN PULLEY

Removal

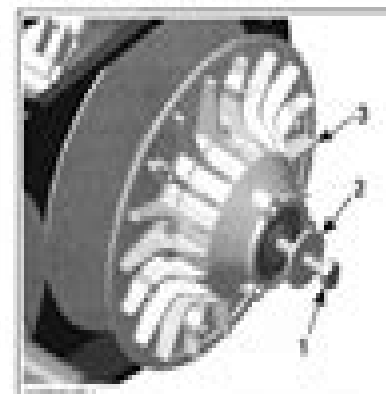
Remove drive belt (see DRIVE BELT above).

Using the pulley holding tool (PIN 529 036 371), hold the driven pulley during the removal of the driven pulley screw. Do not remove screw completely.



1. Pulley holding tool
2. Driven pulley
3. Driven pulley screw

Push the driven pulley and maintain it in this position during the removal of screw. Remove driven pulley screw and washer.



1. Pulley holding tool
2. Driven pulley
3. Driven pulley screw

WARNING

Driven pulley is spring loaded. Hold driven clutch pulley tight and slowly remove the driven pulley screw to release spring tension.

Can Am Outlander 650 Xt Repair Manual

Alan Ahlstrand, John Harold Haynes



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1. Understanding the eBook Can Am Outlander 650 Xt Repair Manual
 - The Rise of Digital Reading Can Am Outlander 650 Xt Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Can Am Outlander 650 Xt Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Can Am Outlander 650 Xt Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Can Am Outlander 650 Xt Repair Manual
 - Personalized Recommendations
 - Can Am Outlander 650 Xt Repair Manual User Reviews and Ratings
 - Can Am Outlander 650 Xt Repair Manual and Bestseller Lists
5. Accessing Can Am Outlander 650 Xt Repair Manual Free and Paid eBooks
 - Can Am Outlander 650 Xt Repair Manual Public Domain eBooks
 - Can Am Outlander 650 Xt Repair Manual eBook Subscription Services
 - Can Am Outlander 650 Xt Repair Manual Budget-Friendly Options

6. Navigating Can Am Outlander 650 Xt Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Can Am Outlander 650 Xt Repair Manual Compatibility with Devices
 - Can Am Outlander 650 Xt Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Can Am Outlander 650 Xt Repair Manual
 - Highlighting and Note-Taking Can Am Outlander 650 Xt Repair Manual
 - Interactive Elements Can Am Outlander 650 Xt Repair Manual
8. Staying Engaged with Can Am Outlander 650 Xt Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Can Am Outlander 650 Xt Repair Manual
9. Balancing eBooks and Physical Books Can Am Outlander 650 Xt Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Can Am Outlander 650 Xt Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Can Am Outlander 650 Xt Repair Manual
 - Setting Reading Goals Can Am Outlander 650 Xt Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Can Am Outlander 650 Xt Repair Manual
 - Fact-Checking eBook Content of Can Am Outlander 650 Xt Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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