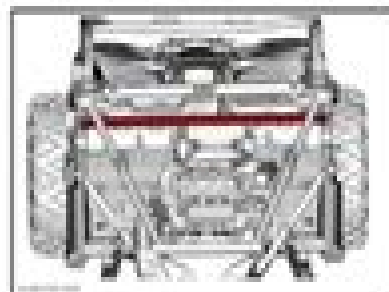


16. Remove seat belt tie bar. Drill rivets to re-move.



Lifting the Engine

1. Install 2 straps as shown.



2. Remove the front engine support bolts.



3. Lift engine with the rear support bolt still in place, to lift the engine and gearbox assembly.



NOTE: Make sure engine does not tilt side-to-side, restrain straps as necessary.

4. Remove rear support bolt and lift engine from vehicle.

INSTALLING THE ENGINE

The installation is the reverse of the removal procedure. However, pay attention to the following:

Prior to install engine, inspect condition of engine mounts.

Fasteners Torque	
Engine mount screw nuts	30 Nm (22 ft-lb) 30 Nm (22 ft-lb)

NOTE: Do not install plastic parts and seals prior to FINAL ASSEMBLY.

Final Assembly Procedure

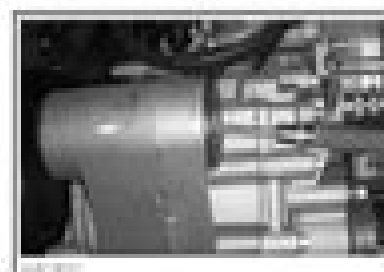
1. Fill engine with the recommended oil and quantity. Refer to **CHANGING THE ENGINE OIL** in the **PERIODIC MAINTENANCE PROCEDURES** subsection.
2. Fill and bleed cooling system. Refer to **REPLACING THE ENGINE COOLANT** in the **PERIODIC MAINTENANCE PROCEDURES** subsection.
3. Check for any leaks.
4. Reinstall all remaining parts.
5. Test drive vehicle to confirm proper operation.

ENGINE MOUNTS

NOTE: Use the same procedure for the front and rear engine mounts.

Removing the Engine Mount

Insert a punch into engine mount bushing and push the opposite engine mount out.



Installing the Engine Mount

The installation is the reverse of the removal procedure.

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B Lingard



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MGF and TF Restoration Manual Roger Parker, 2013-03-01 MGF and TF Restoration Manual provides the MGF or TF owner with a complete workshop guide to mechanical and body restoration for the cars With the MGF in production between 1995 and 2001 and the MG TF until 2011 many of the cars have survived in a structurally and mechanically sound state without the huge costs and complications of needing a complete body restoration that is so often the case with pre 1980 MGs Topics covered include Model overview and parts supply Workshop safety information Bodywork external and subframes Trim including hood problems and replacement All mechanical components including head gasket replacement Electrical systems including security systems Modification cosmetic mechanical and engine An essential and practical workshop guide for all owners of these attractive sports cars Gives instructions on minor repair and maintenance procedures and covers a full engine strip and rebuild Covers workshop safety information bodywork trim all mechanical components and much much more Features a number of different project cars Superbly illustrated with approximately 1000 colour step by step photographs Roger Parker is an acknowledged MGF and TS expert with years of restoration experience **Road & Track**, 1975-02 [paragon ht & km series instruction and service manual](#) , , **Road and Track** , 1975 *Automotive Repair Industry* United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969

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