mechanically connected to the armature shaft at the commutator end of the generator through splines on the drive shaft which match splines inside the hollow armature shaft, otherwise the drive shaft floats freely inside the armature shaft. Torsional vibration produces a twisting of the shaft which absorbs the vibration and prevents it from traveling on back into the generator.

The wiring diagram of the O-1 and O-3 generators shown in Figure 48, indicates that there are four brushes, two connected by a brush connector bar to the "E" terminal, while the other two brushes are connected to the "B" terminal.

The wiring diagram of the P-1 and P-3 generators is shown in Figure 49. This type unit has 12 brushes six sets of two each. Three sets are connected to the The regulator operates to insert more or less resistance into the generator field circuit to permit a greater or lower generator output. This provides control of the generator output to meet the various conditions of operation.

Maintenance

A few simple periodic checks will insure continued normal operation of the generator, and will prevent failures due to neglect.

Lubrication of these generators is not required, since both ball bearings are of the sealed type which have the proper type and amount of lubricant originally packed in them. Replacement of these bearings at the overhaul period is recommended.

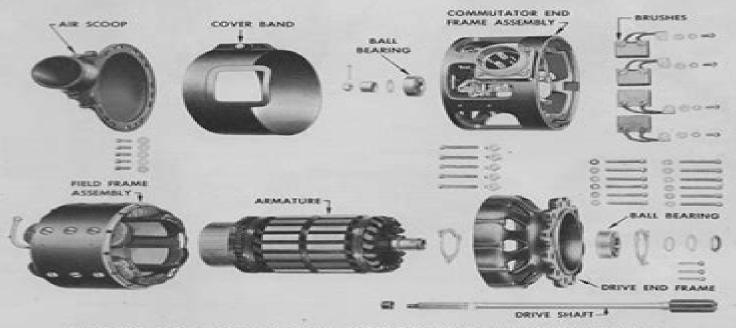


Fig. 49-Type O-1 generator partly disassembled. O-3 type similar except for mounting flange

"B" terminal, while the other three sets are connected to the "E" terminal.

The six field windings are connected in series and are shunted across the generator, one side of the field circuit being directly connected to one set of brushes inside the generator, the other side of the field circuit being connected to the other set of brushes through the regulator.

Inspection

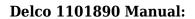
25 hour

MOUNTING AND CONNECTIONS: Make sure mounting bolts are in place and tight. Make sure that all external connections are tight and in good condition.

CLEANLINESS: Remove any dirt, grease, etc., from

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Wenbin Ji



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