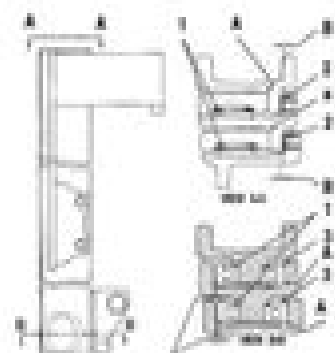


Mast



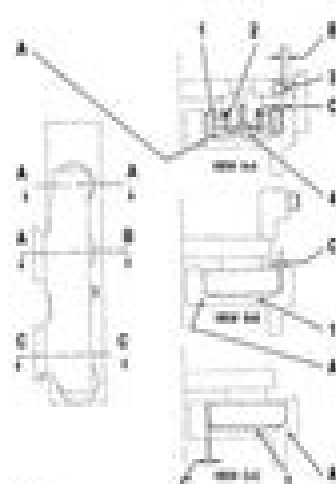
NOTES

- (1) With mast at 475 mm (16.7 in) channel leg, equally strain both sides until contact (2) is made (see clearance) between bearings and mast uprights.
- (2) With mast at full extension, strain bottom pads until there is clearance (3) between the mast uprights and the pads of 0.80 mm (.031 in).
- (3) Select lower bearings from the chart to obtain minimum clearance (3) between bearing and channel leg for full channel length. Mast can now be raised at all six locations.
- (4) Equally strain both sides until contact (4) is made (see clearance) between bearings and lower mast at horizontal pads.
- (5) Mast can now be raised to obtain a 1.0 to 1.5 mm (.039 to .059 in) overlap (5) between both (5) and the carriage stop on the inner upright. (See Carriage Adjustment in Testing and Adjusting.)
- (6) Torque for wires 24 g. 7 mm (260 g. 14 mm).

MAST BEARING CHART			
1040-10	Undercut	104.00 mm (4.094 in)	
1040-10	Standard	104.00 mm (4.094 in)	
1040-10	Overcut	114.70 mm (4.516 in)	

* Permissible tolerance of 0.08 mm (.003 in).

Carriage



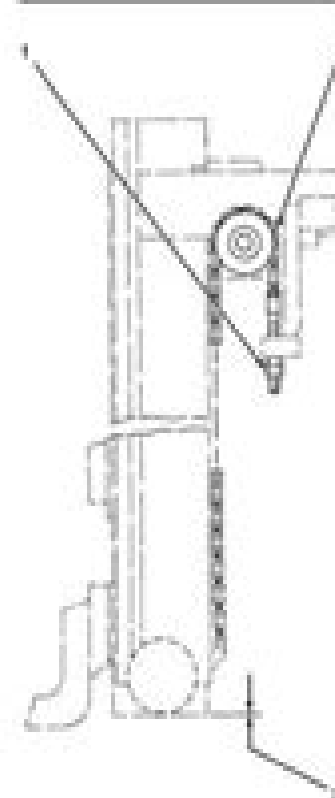
NOTES

- (1) Select bearings from the chart to obtain minimum clearance (3) between bearings and channel leg for full channel length. Mast can now be raised at all six locations.
- (2) Equally strain both sides until contact (4) is made (see clearance) between bearings and lower mast at horizontal pads.
- (3) Mast can now be raised to obtain a 1.0 to 1.5 mm (.039 to .059 in) overlap (5) between both (5) and the carriage stop on the inner upright. (See Carriage Adjustment in Testing and Adjusting.)
- (4) Torque for wires 24 g. 7 mm (260 g. 14 mm).

CARRIAGE BEARING CHART		
Part No.	Bearing Size	Bearing ID*
1040-10	Undercut	104.00 mm (4.094 in)
1040-10	Standard	104.00 mm (4.094 in)
1040-10	Overcut	114.70 mm (4.516 in)

* Permissible tolerance of 0.08 mm (.003 in).

Lift Relay Group - Standard Lift



NOTES

WARNING

Do not put a lift truck into service if the chain wear indication is 2% or more. A reading of 2% or more could cause damage or injury to persons.

- (1) Pull (2) TIE ROD (2) TOWER LOCK on the front of the relay group laterally after adjustment of the lift chain is complete.
- (2) Maximum chain wear Less than 2% (See Chain Wear Test in TESTING AND ADJUSTING).
- (3) Distance from bottom of inner mast to bottom of lower bearing on carriage must be even (flatt) with the inner mast.

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Dodge Division



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