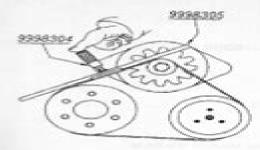
22



Position holder 8305 on the belt with the hole midway between the pulleys. Fit measuring tool 8304 into the hole of the holder and push it in until the pin is level with the upper edge of the measuring tool.

Adjust the belt tensioner until the measuring tool gives the correct value:

Used belt: 3-4 mm New belt: 3 mm

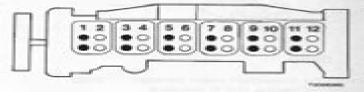
Tighten the belt tensioner.

#### 11:21

Turn the belt tensioner with a handle and place the fan belt in position.

13 Carry out a leakage and function check. 21516–2 Camshaft, checking for wear

Special tools: 6390, 6956



Intialog valve

8304, 8305

- Exhaust valve
- 1 Remove the fuel delivery pipes and plug the connections. Do not forget the clamps between the pipes.

Important: Fuel delivery pipes must not be bent, twisted or damaged in any way.

- 2 Remove the leak-off pipes between the injectors.
- 3 Remove all valve covers.
- 4 Remove all rocker arm assemblies and push rods.

Note: Mark the push rods or keep them in their proper order on a rack so that they can be re-fitted in the same order.

S Remove and visually check all cam followers, particularly with regard to roller damage.

If one cam follower is damaged, all cam followers must be changed.

Re-fit the cam followers in their original positions.

# **D16a Service Manual**

American Public Health Association.

Committee on the Hygiene of Housing

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#### **Table of Contents D16a Service Manual**

- 1. Understanding the eBook D16a Service Manual
  - The Rise of Digital Reading D16a Service Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying D16a Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an D16a Service Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from D16a Service Manual
  - Personalized Recommendations
  - D16a Service Manual User Reviews and Ratings

- D16a Service Manual and Bestseller Lists
- 5. Accessing D16a Service Manual Free and Paid eBooks
  - D16a Service Manual Public Domain eBooks
  - D16a Service Manual eBook Subscription Services
  - D16a Service Manual Budget-Friendly Options
- 6. Navigating D16a Service Manual eBook Formats
  - ∘ ePub, PDF, MOBI, and More
  - D16a Service Manual Compatibility with Devices
  - D16a Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of D16a Service Manual
  - Highlighting and Note-Taking D16a Service Manual
  - Interactive Elements D16a Service Manual
- 8. Staying Engaged with D16a Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers D16a Service Manual
- 9. Balancing eBooks and Physical Books D16a Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection D16a Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine D16a Service Manual
  - Setting Reading Goals D16a Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of D16a Service Manual
  - Fact-Checking eBook Content of D16a Service Manual
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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