

Assembly and disassembly of the engine on the assembly stand (L3)

Commercially available tools:

- Lifting device.
- Loading rope

Special tooks:

- Assembly stand with adapter plates: 6006
- Clamping support: 6066/158

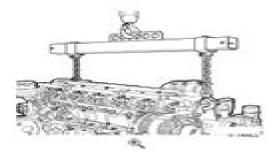


Mode

The repair process shown does not take specific customer equipment into account; components not included in the standard equipment are not shown.

Assembly of the engine on the stand

Hang the engine from a suitable workshop crane.
See para. Test and adjustment data (L3)



10.

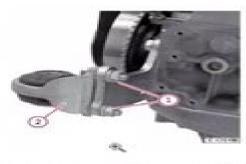
Disassemble the installation feet

- a: Umscrew nuts (1).
- Remove the installation foot (2).



Monte

Disassemble all the feet.



11.

- Remove screws (1).
- Remove the installation foot (2).



D F 140 Repair Manual

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Aviation Unit and Intermediate Unit Maintenance Manual ,1989 **Motor's Truck & Tractor Repair Manual** Direct support and general support (intermediate support) ,1956 Organizational Maintenance Manual ,1992 maintenance manual and repair parts and special tools list (including depot maintenance repair parts and special tools), 1988 Organizational, Direct Support, General Direct Support and General Support Maintenance Manual, 1975 Support, and Depot Maintenance Manual, Including Repair Parts and Special Tools Lists ,1989 Operator, Organizational, Field, and Depot Maintenance Manual ,1989 Operation and Maintenance Manual .1991 Direct Support and General Support Maintenance Manual for Engine, with Container, Turbosupercharged, Diesel, Fuel Injection, 90-degree "V" Type, Air-cooled, 12-cylinder, Assembly; Models AVDS-1790-2C, 2815-00-410-1203 and AVDS-1790-2D, Operator's, Organizational, Direct Support, and General Support Maintenance Manual 2815-00-410-1204 ,1988 (including Repair Parts Information and Supplemental Maintenance Instructions), 1981

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