

COMMISSIONING



WARNING



- Refer to the safety procedures before commissioning the compressor unit.

- Lethal voltages are used in this equipment. Use extreme caution when carrying out electrical checks. Isolate the power supply before starting any maintenance work.

1. COMMISSIONING PROCEDURE

When commissioning a new compressor or re-commissioning a compressor which has been out of service, carry out the following procedures before attempting to start:

Note: We recommend that commissioning is carried out by a CompAir BroomWade distributor.

1.1 Preliminary Checks

1. Check that the isolator switch is locked 'OFF' and that all pipework and electrical power connections are correct and tight.
2. Release 1/4 turn fasteners and remove the top and side panels from the compressor.
3. Open the starter door and remove the perspex safety panel. Check all screws and connections in the starter area for security. Check all electrical connections are made correctly and are tight.
4. Ensure the main supply cables and fuse ratings comply with regulations.
5. Ensure the control transformer primary tapping connections are correct for supply voltage.
6. Ensure main motor thermal overload is set correctly for motor F.L.C. and supply voltage (if applicable).
7. Remove panels as required to gain access to motor connections. Inspect the motor and wiring connections to make sure they are correct and secure.
8. Check that all connections on the rear of the controller are correct and secure.
9. Check that all protective blanks and tapes have been removed.
10. Check the oil level and if necessary top up the separator vessel to the correct level with BroomWade approved lubricant (see Chapter 7 'Maintenance Procedures' para 3.4.2).
11. Refit panels as required. Refit perspex safety panel in starter compartment and close starter door.

Note: The drive belt tension is set at the factory and requires no further attention.

Cyclon Air Ends Repair Manual

Clemens Wendtner

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