

C18 ACERT™

MARINE PROPULSION ENGINE

1015 nhp	1088 bhp	347 kW
1150 nhp	1136 bhp	847 kW



Image shown
may not reflect
actual engine

SPECIFICATIONS

I-6, 4-Stroke-Cycle-Diesel

- EPA Tier 3 Recreational/MRO II compliant
- 18.0 L (1088 cu in) displacement
- 2300 rpm rated engine speed
- 145 mm (5.7 in) bore x 163 mm (7.2 in) stroke
- Turbocharged and aftercooled aspiration
- Electronically governed
- Heat exchanger cooled
- Refill capacity
 - Cooling system: 45 L (12 gal)
 - Lube oil system: 49 L (13 gal)
- 250-hour oil change interval
- Caterpillar Diesel Engine Oil 10W30 or 15W40
- SAE No. 1 flywheel and flywheel housing, 113 flywheel teeth (18 inch)
- Counterclockwise rotation from flywheel end

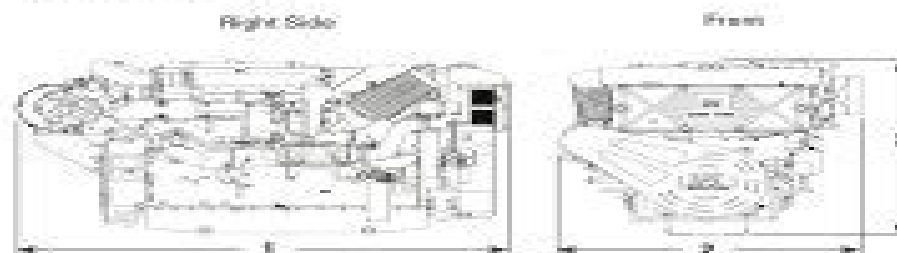
PRELIMINARY



STANDARD ENGINE EQUIPMENT

- Corrosion-resistant sea water aftercooler
- Air cleaner/fumes disposal (closed system)
- Crankcase breather
- Titanium plate heat exchanger with integral fuel cooler
- Coolant recovery system
- Sea water pump and jacket water pump
- Front- and rear-flow aftercooler condensate drains
- Watercooled exhaust manifold and turbochargers
- Round flanged exhaust outlet
- Engine oil cooler and oil filter
- Center pump oil pan
- Oil filter and dipstick, RH or LH service
- MEUI fuel system
- Fuel filter RH or LH service
- Fuel transfer and priming pumps
- Hybrid fuel lines
- Electronic fuel/air ratio control
- Front support adjustable mounting system
- SAE A hydraulic pump drive
- Two-groove crankshaft pulley
- Front damper guard
- Customer wiring and service tool connector

DIMENSIONS



ENGINE DIMENSIONS & WEIGHT

(1) Length	1901 mm	75.0 in
(2) Width	1264 mm	49.4 in
(3) Height	1158 mm	45.2 in
Weight, Net Dry (approx)	1854 kg	4090 lb

Note: Do not use these dimensions for installation design. See general dimension drawings for detail.

Cat C18 Overhauling Manual

David Kirk



Cat C18 Overhauling Manual:

Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Shaper, NSN 3418-00-412-4506 (Mitts & Merrill Inc.)., 1992 Official Radio Service Manual, 1930 Catalog Sears, Roebuck and Company, 1953 Catalogue Montgomery Ward, 1950 **Volkswagen Vanagon**, 1991 Bentley Publishers is the exclusive factory authorized publisher of Volkswagen Service Manuals in the United States and Canada In every manual we provide full factory repair procedures specifications tolerances electrical wiring diagrams and lubrication and maintenance information Bentley manuals are the only complete authoritative source of Volkswagen maintenance and repair information Even if you never intend to service your car yourself you ll find that owning a Bentley Manual will help you to discuss repairs more intelligently with your service technician Scientific and Technical Aerospace Reports, 1966 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database **Radio Set AN/MPN-1**, 1944 Flight International, 1979 Volkswagen Rabbit/Scirocco/Jetta Robert Bentley, inc, 1984 In addition to comprehensive maintenance and repair on the 1 6 and 1 7 liter engines there s a wealth of specific information on the bigger GTI 1 8 liter engine which includes modified fuel injection a special cylinder head oversize valves and much more the Pickup Truck which uses a different leaf spring rear suspension and the Convertible s top adjustment Complete tune up steps and emission control specifications for the fuel injected and carbureted engines including the electronic ignition systems found on many models help ensure that your car will run at peak performance There is also a comprehensive body repair section with detailed body dimensions for the sedan Cabriolet Scirocco and Pickup This Volkswagen Rabbit Scirocco Jetta service manual covers 1980 1981 1982 1983 and 1984 models with gasoline engines This manual includes both the American made Rabbit and VW Pickup Truck and the German made Convertible Jetta and Scirocco models built for sale in the United States and Canada **Overhaul Manual. [With revisions.]**. Service Department (ROTAX LTD.), 1964

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