

Carburetor

Main Jet Replacement

- Place the engine (equipment) on a level surface.
- Close the fuel shut off valve in the equipment.
- Drain the fuel in the carburetor completely by unscrewing the drain screw [A] at the bottom of the float chamber.
- Remove the carburetor (see Carburetor Removal in this chapter).
- Unscrew the float chamber screws and take off the float chamber [B].
- Using a proper blade screw driver, carefully replace the main jet [C] with a new one for altitude expected.
- Tighten the main jet to the specification (see Carburetor Disassembly/Assembly in this chapter).
Torque - Main Jets: 0.7 N·m (0.07 kgf·m, 6 in·lb)
- Install the gasket and float chamber.
Torque - Float Chamber Mounting Screws: 2.0 N·m (0.20 kgf·m, 17 in·lb)



Fuel System Cleanliness Inspection

- Refer to the Fuel System Cleanliness Inspection in the Periodic Maintenance chapter.

Carburetor Removal

⚠ WARNING

Gasoline is extremely flammable and can be explosive under certain conditions. Turn the ignition switch OFF. Do not smoke. Make sure the area is well ventilated and free from any source of flame or sparks; this includes any appliance with a pilot light.

- Remove:
Air Cleaner and Related Parts (see Element Removal and Cleaner Body Removal in this chapter)
- Turn the fuel shut off valve to the OFF position.
- Drain the carburetor.
- Disconnect the fuel tube [A] at the fuel inlet joint of the carburetor.
- Unhook the throttle rod [B] and spring [C] and choke link rod [D] at the ends of their arms while pull off the carburetor.



Carburetor Installation

- Refer to the illustration shown for installation. Install the carburetor with the following procedures.
 - Clean the mating surfaces of the carburetor, insulator and inlet manifold, and fit new gaskets.
 - Take care not to bend the throttle and choke link rods during installation. Make sure the link spring around the throttle link rod is in place and that it pulls the governor arm and carburetor throttle shaft lever toward each other.

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H Kauffman



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