

INSTRUCTION SHEET

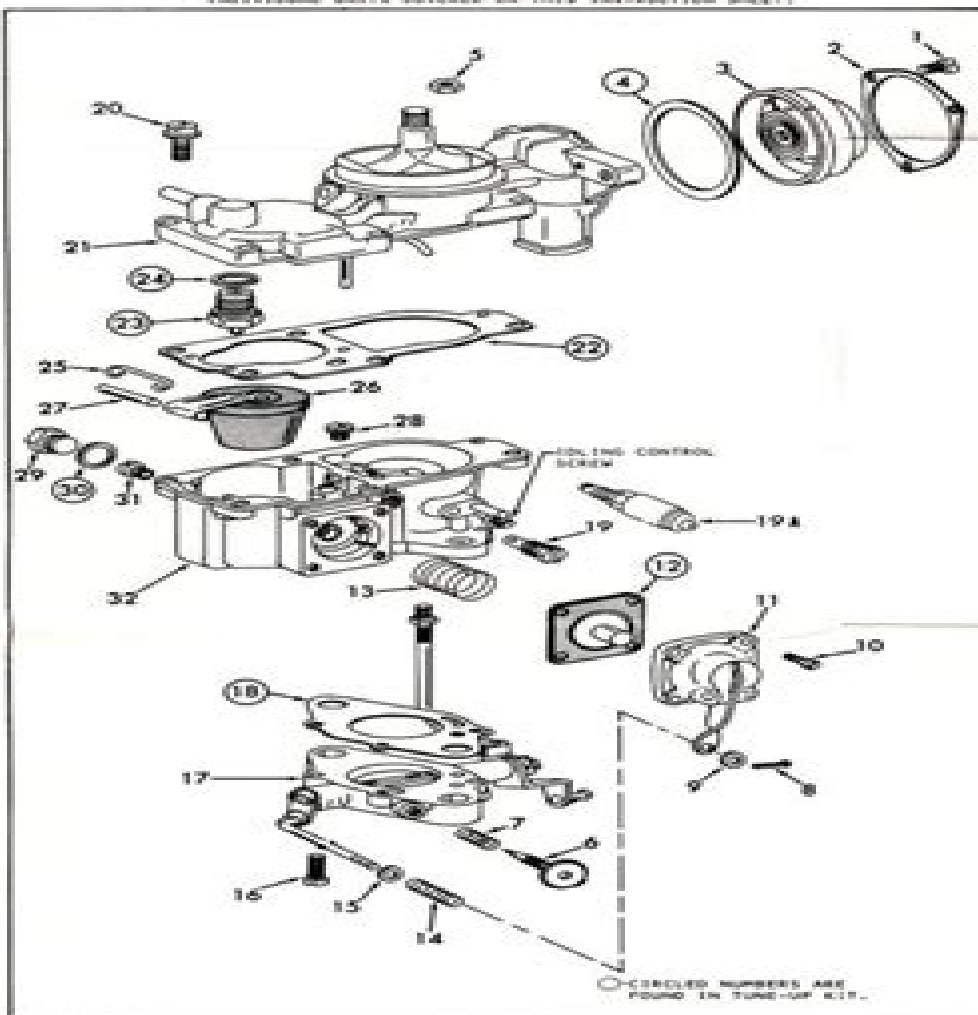
SOLEX 32PDSIT-2,-3 CARBURETORS

1964 TO 1967—TYPE 3

50-472-2

GENERAL EXPLODED VIEW

THE GENERAL DESIGN AND PARTS SHOWN WILL VARY TO
INCIDENTAL UNITS COVERED ON THIS INSTRUCTION SHEET.



REMOVING

REMOVE AIR CLEANER, DISCONNECT FUEL HOSE, CABLE FOR AUTO-
MATIC CHOKE, AND SOLE CUT-OFF VALVE, AND IF REBUILDING LEFT
CARBURETOR, REMOVE VACUUM HOSE FOR DISTRIBUTOR. REMOVE
CARBURETOR, LINEAGE RETURN SPRING AND CONNECTING ROD. REMOVE
TWO NUTS FROM STUDS ON CARBURETOR FLANGE AND TAKE OFF
CARBURETOR.

DISASSEMBLY

USE EXPLODED VIEW AS A GUIDE. THE NUMERICAL SEQUENCE MAY
GENERALLY BE FOLLOWED TO DISASSEMBLE UNIT FAR ENOUGH TO
PERMIT CLEANING AND INSPECTION. CAUTION: SEALS TUBE-TYPE
PARTS ARE REMOVABLE. NOTE POSITION OF LOCKWASHER (23) BEFORE
REMOVING.

NONEXPLAINED

REF. NO.	NO.
1. REMOVING REMAINING AIR RETURN SPRING	11. THROTTLE HOUSING ASSEMBLY
2. GASKET - WITH SPRING AND FLANGE	12. GASKET - MAIN BODY TO THROTTLE HOUSING
3. GASKET - COVER	13. JET - PILOT (SLIGHTLY MODIFIED)
4. LOCKWASHER - THROTTLE CONNECTOR ROD	14. VALVE - HOLE OUT - OFF SLATS (MODIFIED)
5. SCREW - VOLUME CONTROL	15. SCREW & WASHER (2) - UPPER BODY
6. SPRING - VOLUME CONTROL	16. GASKET - UPPER BODY
7. SCREW PIN - PUMP ROD	17. NEEDLE & SEAT ASSEMBLY
8. WASHER - PUMP ROD	18. NEEDLE SEAT
9. SCREW - PUMP COVER	19. SEAT SPRING - FLOAT PIN
10. COVER - WITH LEVER & PIN	20. PIN - FLOAT LEVER
11. DIAPHRAGM - PUMP	21. JET - AIR CONNECTION
12. SPRING - PUMP DIAPHRAGM	22. PLUG - MAIN JET
13. WASHER - PUMP ROD	23. GASKET - PLUG
14. LOCKWASHER - THROTTLE CONNECTOR	24. JET - MAIN MAIN BODY ASSEMBLY

CLEANING MUST BE DONE WITH CARBURETOR DISASSEMBLED. SOAK
PARTS LONG ENOUGH TO SOFTEN AND REMOVE ALL FOREIGN MATERIAL.
USE A CARBURETOR CLEANING SOLVENT. MAKE CERTAIN THE THROTTLE
BODY IS FREE OF ALL HARD CARBON DEPOSITS. WASH OFF IN
SUITABLE SOLVENT. BLOW OUT ALL PASSAGES IN CASTINGS WITH
COMPRESSED AIR AND CHECK CAREFULLY TO INSURE THOROUGH
CLEANING OF EXPOSED AREAS. DO NOT SOAK SOLENOIDS,
RUBBER OR PLASTIC PARTS IN SOLVENTS.

REASSEMBLY

REASSEMBLE IN REVERSE ORDER OF DISASSEMBLY. NOTE SPECIAL
INSTRUCTIONS.

SPECIAL INSTRUCTIONS

MAKE SURE ALL JET ORIFICES ARE CLEAN AND OPEN. CLEAN WITH
COMPRESSED AIR. DO NOT USE WIRE TO CHECK FOR CLOGGED ORIFICES.

WHEN INSTALLING PUMP DIAPHRAGM SPRING (22) MAKE SURE SPRING
IS PROPERLY INSERTED IN METAL CAP ATTACHED TO DIAPHRAGM (11) AND
THE PLUNGER IS TOWARDS THE PUMP COVER (12).

PUMP STROKE ADJUSTMENT. PLACE SCREW PIN ON CENTER HOLE OF
PUMP ROD (8) (AS NEEDED) INSIDE HOLE RICHEN. OUTER HOLE
LEANER.

CHECK FOR A HORN SPOT (DEPRESSION) ON THE FLOAT LEVER WHERE
IT MAKES CONTACT WITH THE FUEL INLET NEEDLE VALVE. REPLACE
FLOAT ASSEMBLY, IF NECESSARY. FLOAT ASSEMBLY MAY BE PUR-
CHASED AT LOCAL VW DEALER. P/N 211-129-991A BOUND SHAPED
FLOAT (22).

CHECK THE THERMOSTATIC SPRING IN HOUSING (ITEM 13) FOR DAM-
AGE. IF IT IS DISTORTED OR "BOWED", REPLACE THE ASSEMBLY.
ALSO, MAKE SURE THE ELECTRICAL HEATING ELEMENT IS NOT BROKEN.
THIS CAN BE CHECKED WITH AN OHMMETER OR CONNECTED TO A
CONSTANT VOLTAGE BATTERY FOR A FEW MINUTES TO SEE IF IT
WARMES UP. (BE SURE TO GROUND THE INSIDE METAL PART OF THE
HOUSING IN ORDER TO COMPLETE THE CIRCUIT.) WHEN INSTALLING
ASSEMBLY WITH SPRING HEATER ELEMENT, CAREFULLY ROTATE
ASSEMBLY COUNTERCLOCKWISE, BEING SURE THE HOOK ON COIL END
ENGAGES WITH THE LEVER ON CHOKE SHAFT. CONTINUE ROTATING
APPROXIMATELY 1/8 TURN MORE UNTIL INDEX MARKS ALIGN. THEN
TIGHTEN SCREW SECURELY.

INSTALLING

INSTALL IN REVERSE ORDER OF REMOVING, EXCEPT DO NOT INSTALL
AIR CLEANER AT THIS TIME.

ADJUSTING TWO CARBURETORS

RUN ENGINE UNTIL IT IS WARM. MAKE SURE THAT THE AUTOMATIC
CHOKE IS FULLY OPEN ON BOTH CARBURETORS AND THE THROTTLE
VALVES ARE IN IDLE POSITION. DISCONNECT SCREWS OPEN BY
ABOUT ONE TURN. THE VOLUME CONTROL SCREWS (2) OPEN 5 1/2
TURNS. CONNECT A TACHOMETER. DISCONNECT RIGHT HAND CON-
NECTION ROD AND WITH ENGINE RUNNING, MOVE IDLING CONTROL
SCREW ON LEFT CARBURETOR BY THE SAME AMOUNT. A SPEED
OF 800-900 R.P.M. IS ATTAINED. SCREW IN VOLUME CONTROL
SCREW (2) OF EACH CARBURETOR UNTIL THE ENGINE STARTS TO
RUN SMOOTHLY. RUN EACH OF THE SCREWS TO LEFT 2 1/2 TO
3 1/2 TURNS UNTIL ENGINE RUNS SMOOTHLY. INSTALL AIR
CLEANER. DO NOT OVERTIGHTEN WING NUT. RECONNECT RIGHT
HAND CONNECTION ROD.

Citroen Solex 32 Repair Manual

Ensheng Dong



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