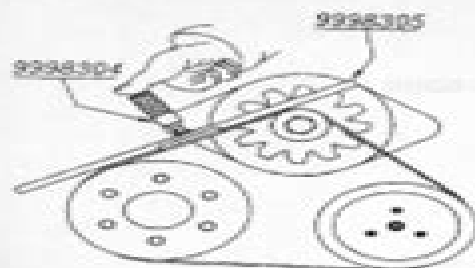


11



Position holder 8305 on the belt with the hole midway between the pulleys. Fit measuring tool 8304 into the hole of the holder and push it in until the pin is level with the upper edge of the measuring tool.

Adjust the belt tensioner until the measuring tool gives the correct value:

Used belt: 3-4 mm
New belt: 3 mm

Tighten the belt tensioner.

12

Turn the belt tensioner with a handle and place the fan belt in position.

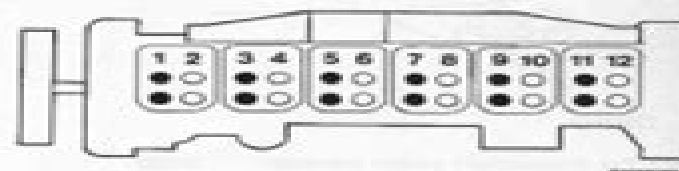
13

Carry out a leakage and function check.

8304, 8305

21516-2 Camshaft, checking for wear

Special tools: 6390, 6956



- ☐ Intake valve
- ☐ Exhaust valve

1

Remove the fuel delivery pipes and plug the connections. Do not forget the clamps between the pipes.

Important: Fuel delivery pipes must not be bent, twisted or damaged in any way.

2

Remove the leak-off pipes between the injectors.

3

Remove all valve covers.

4

Remove all rocker arm assemblies and push rods.

Note: Mark the push rods or keep them in their proper order on a rack so that they can be re-fitted in the same order.

5

Remove and visually check all cam followers, particularly with regard to roller damage.

If one cam follower is damaged, all cam followers must be changed.

Re-fit the cam followers in their original positions.

D16a Service Manual

Xiang Xie



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