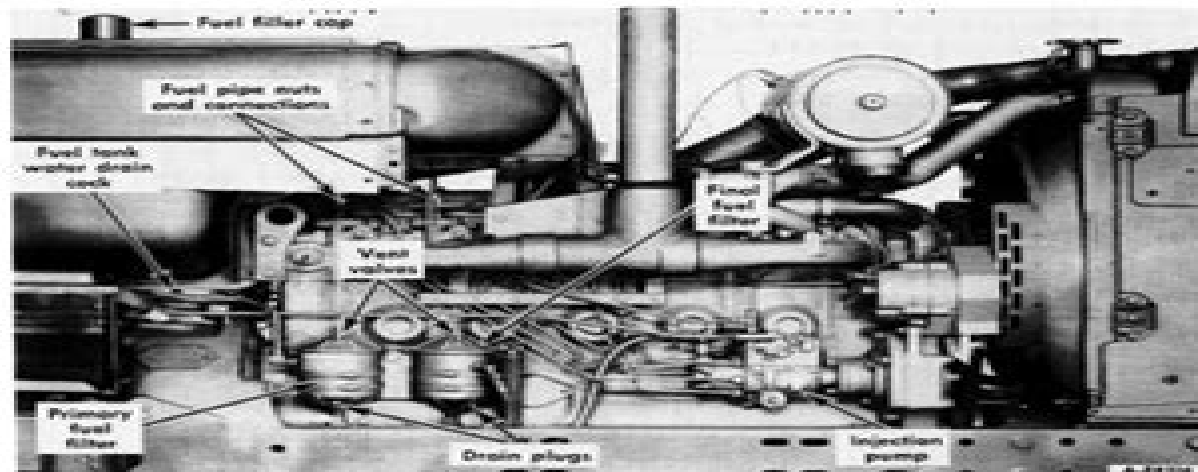


DIESEL ENGINE

Before attempting to start or operate the tractor, be sure you review the instructions for the new tractor and thoroughly familiarize yourself with the instruments and controls.



Illustr. 17
Fuel system on the right side of the diesel engine.

FUEL SYSTEM

When filling the fuel tank, carefully strain the diesel fuel to be sure it is free from foreign substances. Do not use dirty fuel. Consult your International Harvester dealer or fuel supplier for the diesel fuels which will give the most satisfactory performance in your International diesel engine. See the table on "Diesel Fuel Specification Requirements" on page 21.

Be sure the shut-off valve under the right side of the fuel tank is open. To prevent leakage or seepage when the valve is in its full open position, be sure to screw the needle stem (shut-off valve) out until the seat on the stem is tight against the stop.

All air must be eliminated from the fuel lines before the engine will start and operate properly. All plugs and fuel line connections must be thoroughly tight to prevent leakage and to prevent air from entering the fuel system.

VENTING THE FUEL SYSTEM

The system must be vented under the following circumstances:

1. Before starting the engine for the first time.
2. When an engine, in operation, runs out of fuel.
3. When the fuel filters have been serviced or replaced.

4. When any connections between the injection pump and fuel tank have been loosened or broken for any reason.

To Vent the Fuel System (Engines equipped with Rocco Master Injection Pump)

1. Loosen the bleeder stem on the vent valve at the top of the primary fuel filter and allow the fuel to run out until it flows free from air bubbles. Then tighten the bleeder stem to close the vent valve.
2. Loosen the bleeder stem on the vent valve at the top of the final fuel filter and allow the fuel to run out until it flows free from air bubbles. Then tighten the bleeder stem to close the vent valve.



Illustr. 17A
Rocco injection pump.

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Scott C. Dulebohn

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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